





















# T10 Turnbutton DIY Screen Kit

Simply cut and trim





# T10 Window Screen Kit Assembly Instructions.

Read through these instructions before assembling your unit.

# **Kit Contents Check List**

- 4 x Outer Profile
- 1 x Mid-bar
- 2 x Handles
- 4 x PVC Corner Pieces.
- 1 x Mesh Roll
- 2 x Mid-bar Cleats
- 1 x Spline bundle
- 2 x No6 x 1 Screws
- 6 x 3.2 x 19 Screws
- 4 x No 6 x 3/8 RH Screws
- 1 x Spline pusher tool
- 1 x Set of instructions.

## **Suggested Tools**

Hammer

Centre Punch

Hacksaw

Mitre Box

Screwdriver,

Drill with 2.5, 3 & 4mm bits

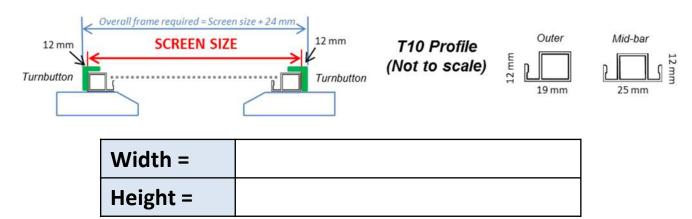
Craft Knife

**Scissors** 

Tape Measure

Work out your SCREEN SIZE dimensions using the diagrams below and opposite. You will need these measurements when cutting your profile.

#### **WIDTH & HEIGHT**



#### **Cut Profiles as follows**

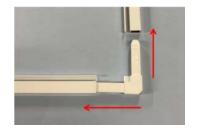
2x Height (Outer Profile) = Screen Size Less 38mm 2x Width (Outer Profile) = Screen Size Less 38mm 1x Width (Mid-bar) = Screen Size Less 38mm

**Tip;** Cut the outer and mid-bar profile using a mitre box for a clean cut.



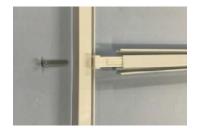
Insert PVC corners into the longest pair of profiles. The corners should be a push fit, but can be gently tapped home with a soft mallet if required. Take note of the spline groove.

Complete the frame by fitting the remaining profiles together.



Push fit the mid-bar connecter into each end of the mid-bar profile. Simply snap the mid-bar centrally into the spline groove.

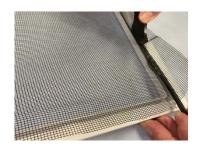
**Tip:** secure the cleat into place by drilling and screwing. Screws are provided with the kit



### Lay the mesh over the frame overlapping by at least 20mm

Firstly insert spline at the top and bottom of the frame/mid-bar, and then the sides.

**Tip;** Don't stretch the spline and do each side separately ie don't try to spline round the corners!



Trim Spline to length and use the splining tool to push into the corner for a neat finish.







Trim mesh neatly to spline with a sharp craft knife.



Use the knife at an angle to avoid splitting the mesh by trapping it between the profile and knife body/blade.



Fit handles in by 50mm to avoid the midbar securing screws.

Hold screen to window frame and mark position of turnbuttons, normally two at top and bottom, and one on each side. Affix turnbuttons with the screws provided. Your screen is now ready for use. Twist the turnbuttons to lock or unlock the screen.

Sponge over with a mild detergent for cleaning.



